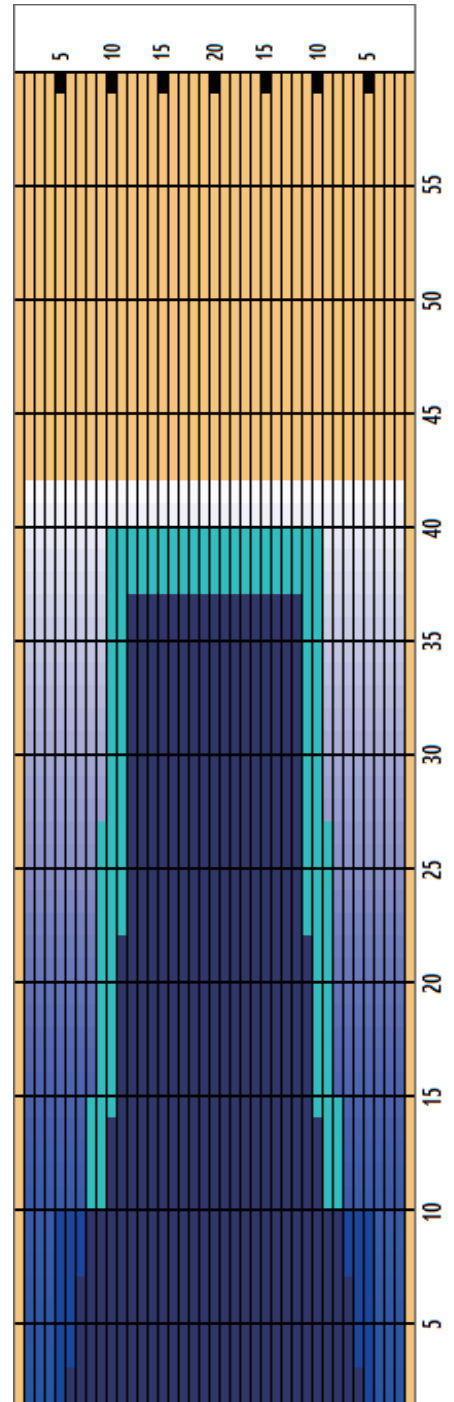


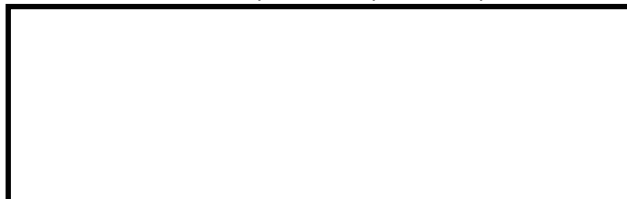
Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	20 mL	Reverse Oil Total	12.3 mL	Volume Oil Total	32.3 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	37	0.0	0.0	0.0	1850
2	6L	6R	2	14	58	0.0	3.9	3.9	2900
3	7L	7R	2	14	54	3.9	7.8	3.9	2700
4	8L	8R	3	18	75	7.8	15.4	7.6	3750
5	9L	9R	4	22	92	15.4	27.8	12.4	4600
6	10L	10R	4	22	84	27.8	40.2	12.4	4200
7	2L	2R	0	26	0	40.2	42.0	1.8	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	10	0	42.0	37.0	-5.0	0
2	12L	12R	5	22	85	37.0	21.5	-15.5	4250
3	11L	11R	3	18	57	21.5	13.9	-7.6	2850
4	10L	10R	2	14	42	13.9	10.0	-3.9	2100
5	5L	5R	2	10	62	10.0	7.2	-2.8	3100
6	2L	2R	0	10	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	8.24	1.47	1	1	1.47	8.24

